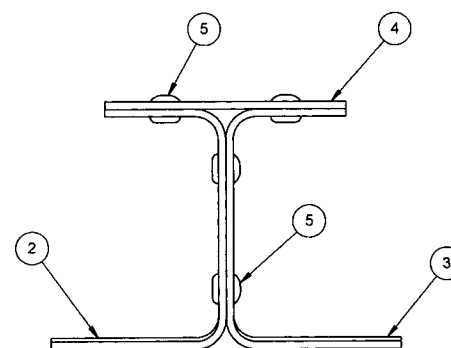
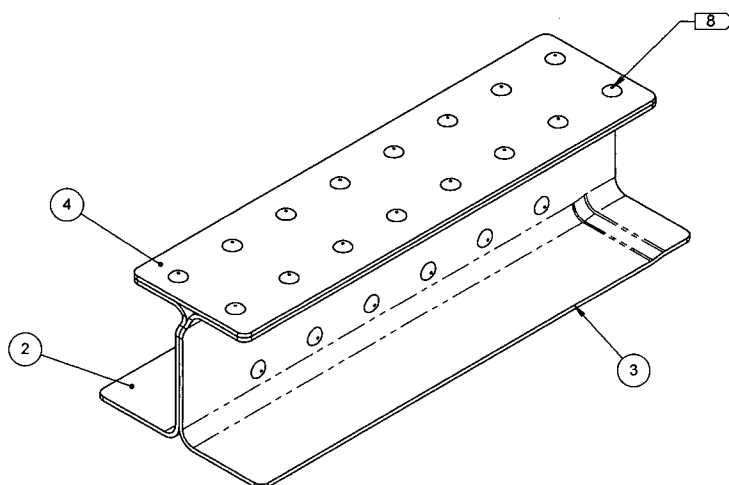


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4790-041	FWD CHANNEL ASSEMBLY
2	1	D4790-1	FWD C-CHANNEL
3	1	D4790-2	FWD C-CHANNEL
4	1	D4790-5	FWD FLANGE
5	28	MS20470AD4(-4)	RIVET



D4790-041 FWD CHANNEL ASSEMBLY

PRELIMINARY ISSUE

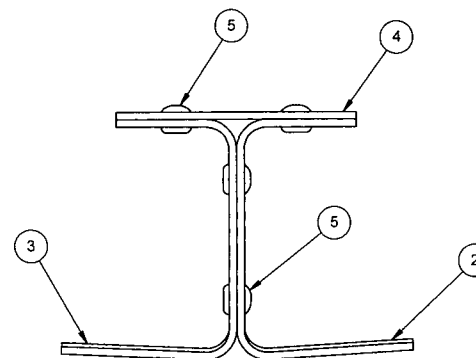
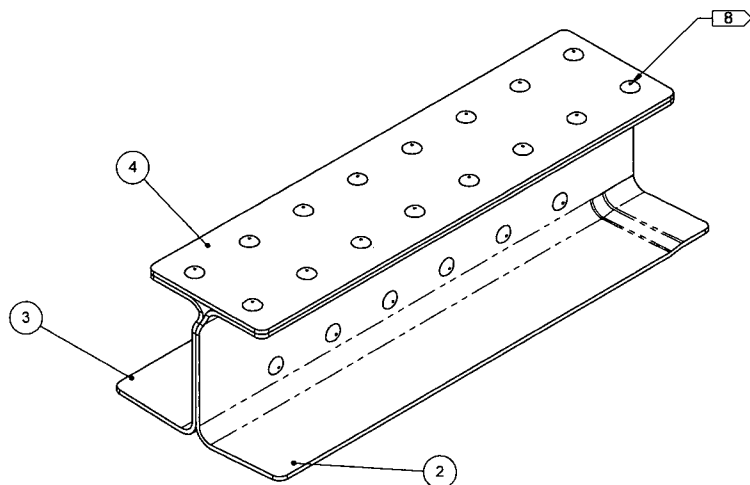
13.03.02

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.48 lbs
- 8) Ø0.129 OPEN UP & TRANSFER FROM D4790-5 TO D4790-1 & D4790-2 PRIOR INSTALL RIVETS

PA3	NEW ISSUE	RF	13.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. PA3
MFG. APPR.		D4790	SHEET 1 OF 8
APPROVED		TITLE	SCALE
DE APPR.		FWD C-CHANNEL ASSEMBLY	NTS
DATE	13.03.02	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4790-043	FWD CHANNEL ASSEMBLY
2	1	D4790-3	FWD C-CHANNEL
3	1	D4790-4	FWD C-CHANNEL
4	1	D4790-5	FWD FLANGE
5	28	MS20470AD4(-4)	RIVET



D4790-043 FWD CHANNEL ASSEMBLY

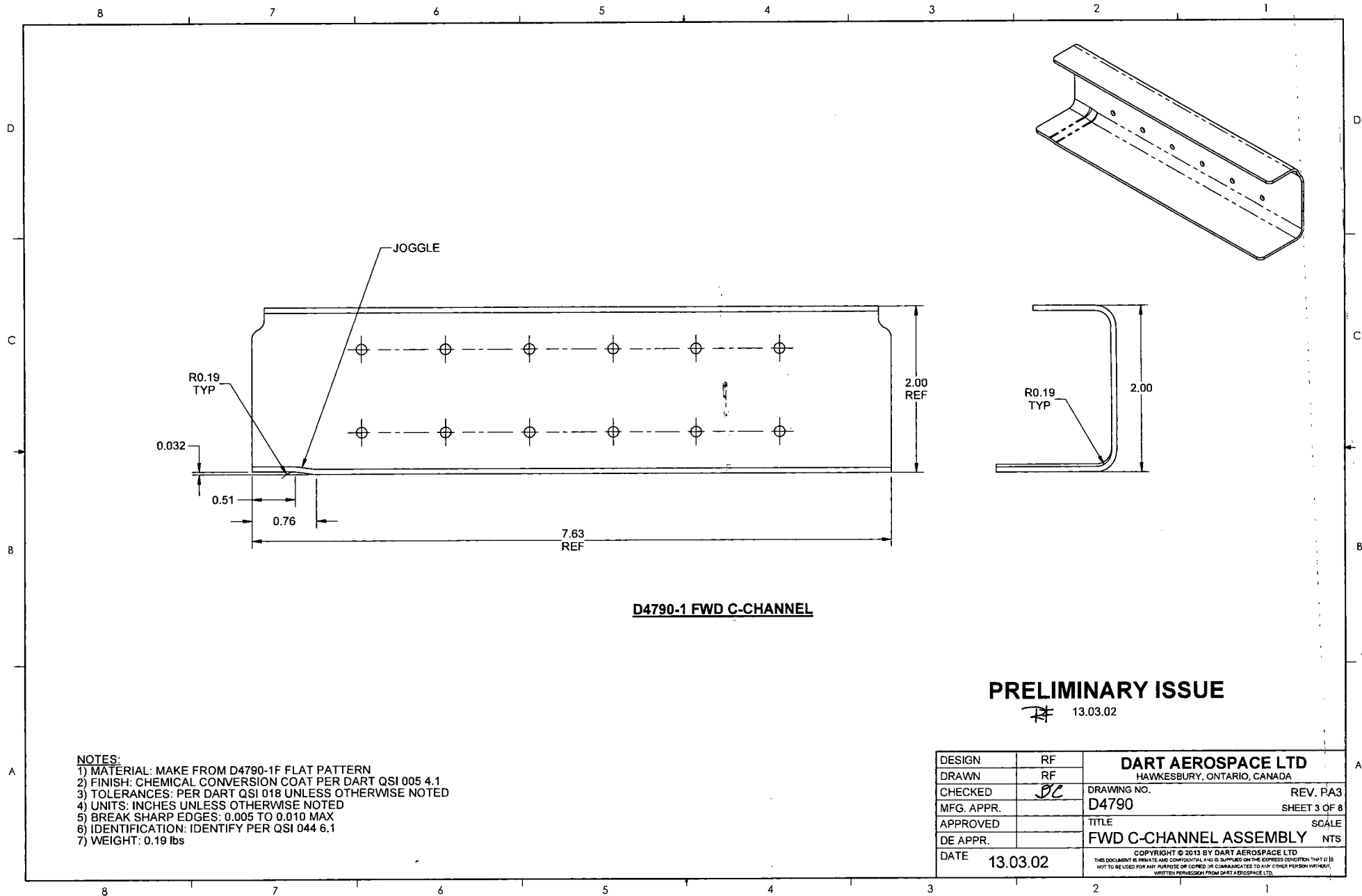
PRELIMINARY ISSUE

Handwritten signature 13.03.02

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.48 lbs
- 8) Ø0.129 OPEN UP & TRANSFER FROM D4790-5 TO D4790-3 & D4790-4 PRIOR INSTALL RIVETS

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>Handwritten signature</i>	DRAWING NO. D4790	REV. PA3
MFG. APPR.			SHEET 2 OF 8
APPROVED		TITLE	SCALE
DE APPR.		FWD C-CHANNEL ASSEMBLY	NTS
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D4790-1 FWD C-CHANNEL

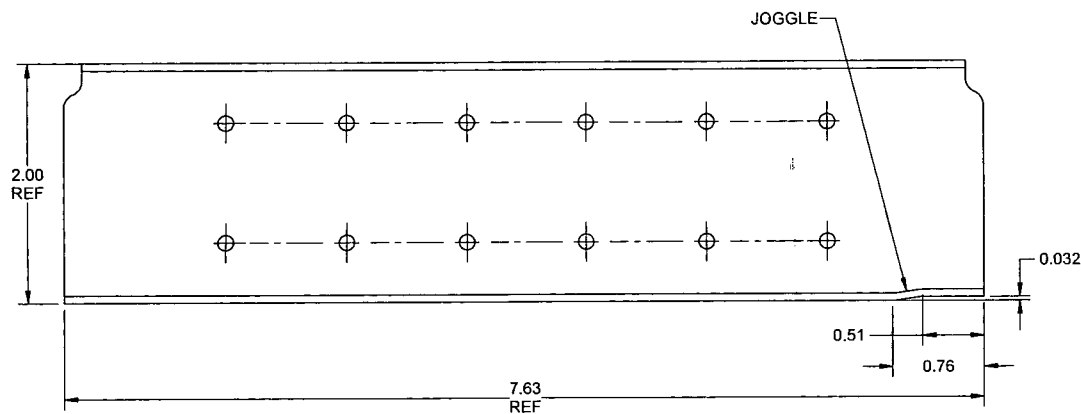
PRELIMINARY ISSUE

RF 13.03.02

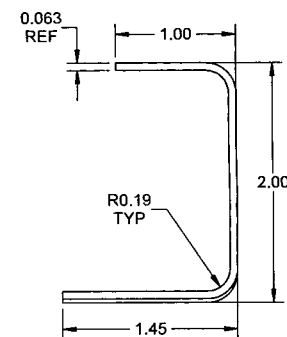
NOTES:

- 1) MATERIAL: MAKE FROM D4790-1F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>PC</i>	DRAWING NO. D4790	REV. PA3
MFG. APPR.			SHEET 3 OF 8
APPROVED		TITLE	SCALE
DE APPR.		FWD C-CHANNEL ASSEMBLY	NTS
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D4790-2 FWD C-CHANNEL



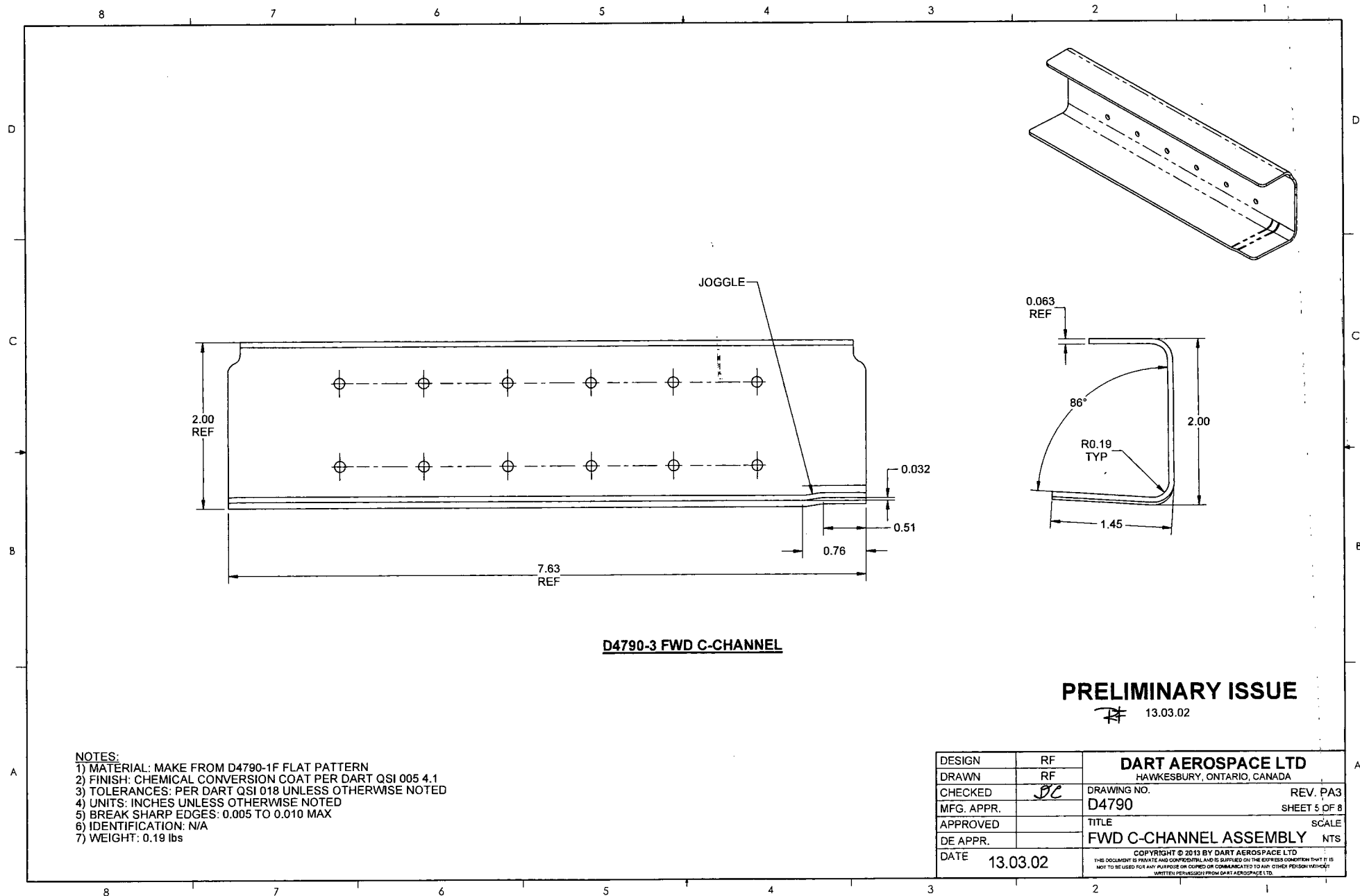
PRELIMINARY ISSUE

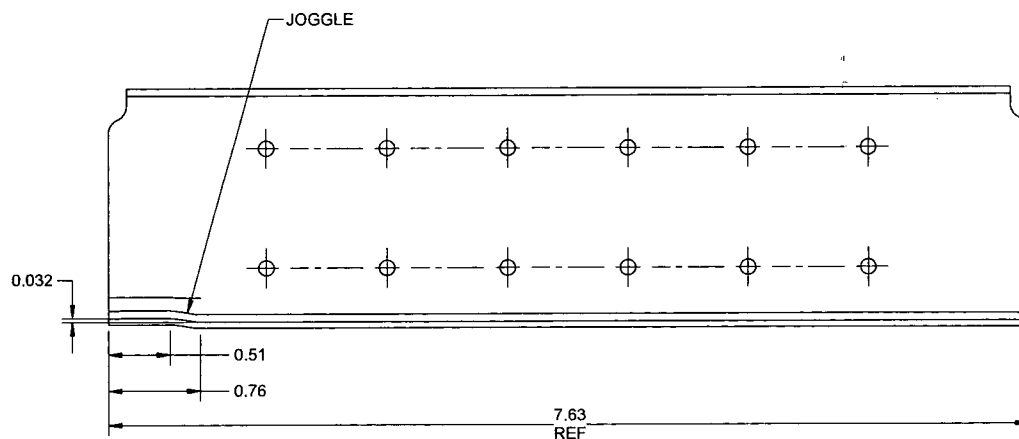
RF 13.03.02

NOTES:

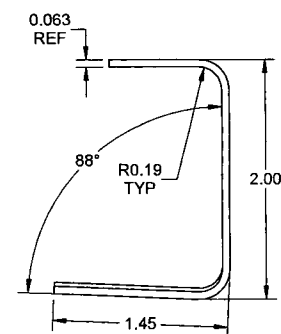
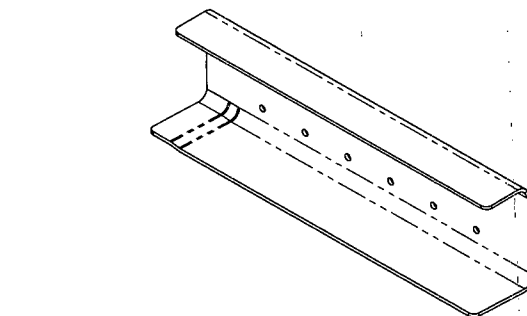
- 1) MATERIAL: MAKE FROM D4790-1F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO. D4790	REV. PA3
MFG. APPR.		SHEET 4 OF 8	
APPROVED		TITLE	SCALE
DE APPR.		FWD C-CHANNEL ASSEMBLY	NTS
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D4790-4 FWD C-CHANNEL



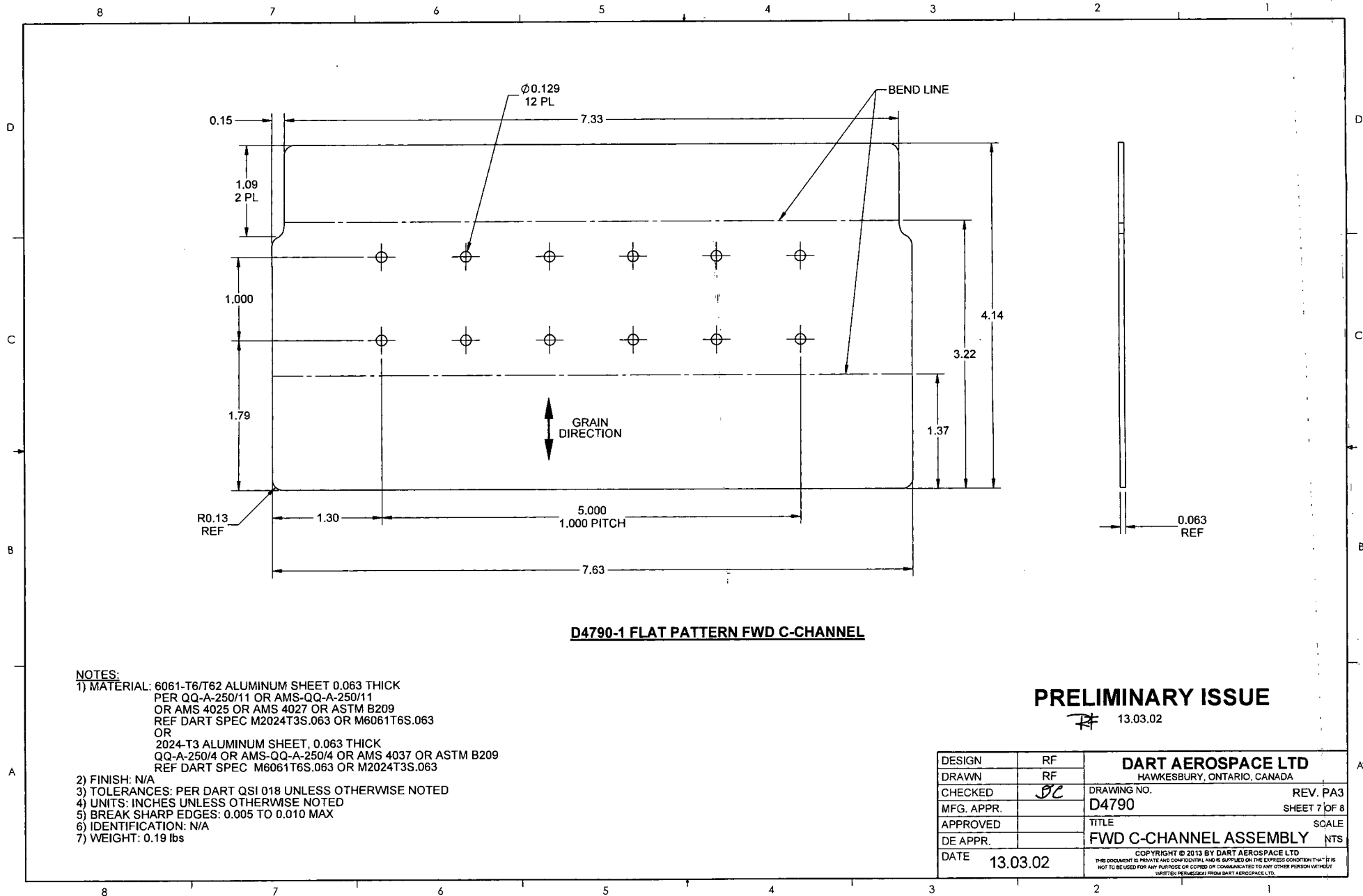
PRELIMINARY ISSUE

7# 13.03.02

NOTES:

- 1) MATERIAL: MAKE FROM D4790-1F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>BC</i>	DRAWING NO. D4790	REV. PA3 SHEET 6 OF 8
MFG. APPR.		TITLE FWD C-CHANNEL ASSEMBLY	SCALE NTS
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DE APPR.			
DATE	13.03.02		



NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M2024T3S.063 OR M6061T6S.063
OR
2024-T3 ALUMINUM SHEET, 0.063 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209
REF DART SPEC M6061T6S.063 OR M2024T3S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.19 lbs

PRELIMINARY ISSUE

13.03.02

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	BC	DRAWING NO. D4790	REV. PA3
MFG. APPR.		TITLE FWD C-CHANNEL ASSEMBLY	SHEET 7 OF 8
APPROVED		SCALE NTS	
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DATE	13.03.02		

